



Dart Aerospace Ltd.
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646.3001

Job Sheet 191977



Part No: 646.3001

Job Qty: 4 pcs

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	4/15/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S169545



Part: 646.3001

Job No: 191977

Serial No/Batch: S169545

Revision:

Inspector:

Exp Date:

Instructions:

Date: 04/04/19

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					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	4 pcs	4/15/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAG APR 09 2019
					QC 21 - SA - 53	21

Part Op 110 - Pick Kit

Descriptions: 120 - Small Fab

130 - QC5- Inspect part completeness to step on W/O - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE 598: _____ exp. date: _____

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010 101	LH Half	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152226
646.3011 101	RH Half	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5109568
646.3012 13	Lower Guide	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5148181
646.3013 101	Blade	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5141603
646.3014 101	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141668
646.3015 102	Blade	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136629
MS21042L08	Nut	76 Ea (19 ea)	110-Packaging 1 - Pick Kit	5134263 x 41 5134219 x 34
MS27039-08-19	Screw	76 Ea (19 ea)	110-Packaging 1 - Pick Kit	5115625
NAS1149FN832P	Washer	152 Ea (38 ea)	110-Packaging 1 - Pick Kit	5134702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3010	4	10	0
	646.3011	4	26	0
	646.3012	4	27	0
	646.3013	4	35	0
	646.3014	4	38	0
	646.3015	4	50	0
	MS21042L08	76	1,726	0
	MS27039-08-19	76	1,128	0
	NAS1149FN832P	152	2,138	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					